



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5487-3
Job Sheet 202373



Part No: D5487-3

Job Qty: 40 pcs

Part Name: Connector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/19

Job Tracking No:

Due Date: 12/6/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEET 2 IPP REV:A NEW ISSUE 17-01-20 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	40 pcs	12/6/19	12/6/19	0.00	0.00	Purchasing - 1	NOV 19 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	40 pcs	12/6/19	12/6/19	0.00	0.00	Packaging 2 - 1 - B4B	NOV 19 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No: S233118



Part: D5487-3

Job No: 202373

Serial No/Batch: S233118

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/19/19

Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

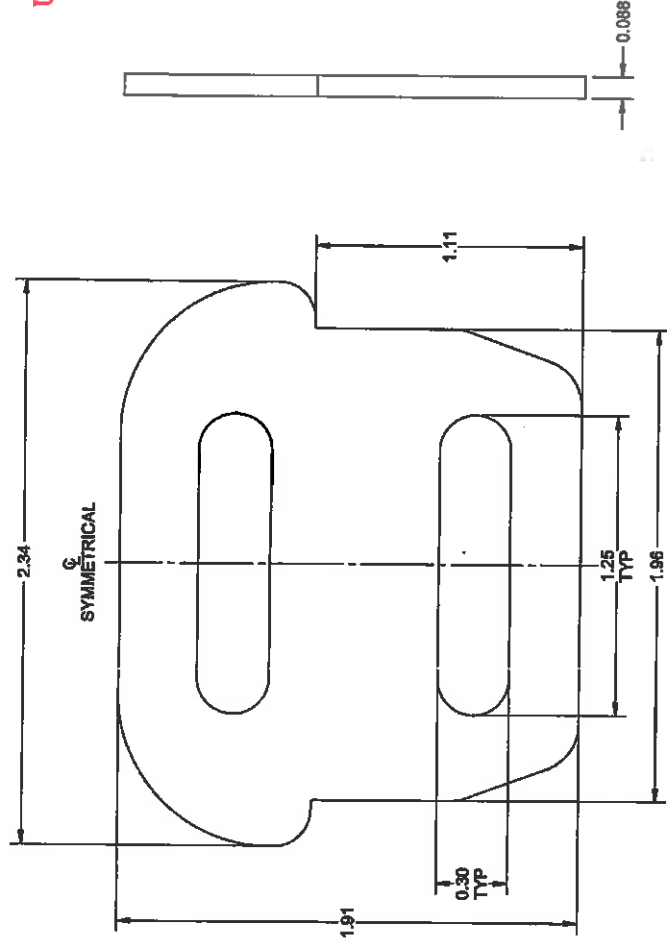
Plex 10/25/19 12:41 PM Dart.lajeunesse.marie

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	40 pcs	12/6/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	NOV 27 2019 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	40 pcs ✓	12/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	NOV 26 2019
				Packaging 3 - 3 - B4B ✓	57226B (Oscar)
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	40 pcs ✓	12/6/19	0.00 0.00	QC 21 - SA - 21 ✓	57226B
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21 NOV 7 6 2019
Part Op 100 - (Purchasing) Issue P/O: _____ Manufacture D5487-3 as per Dwg D5487					9-89
Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)					
120 - (QC6- All purchased or subcontracted products)					
130 - (Identify as per dwg & Stock Location: _____)					
140 - (QC21- Final Inspection - Work Order Release) Manufacture P/N: CON026					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
CON026	Connector	40 pcs (1 ea)	100-Purchasing	S233113
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	CON026	40	0	0
Part Specifications				
Specifications could not be found.				

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SPECIFICATION CONTROL DRAWING



D5487-3 CONNECTOR

- NOTES:
- 1) MATERIAL: STAINLESS STEEL
PART NUMBER: CON026
SUPPLIER: AIRCRAFT BELTS INC. CREEDMORE, NC, USA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: NONE
 - 6) IDENTIFICATION: IDENTIFY AT NEXT ASSEMBLY
 - 7) WEIGHT: 0.074 lb
 - 8) PART MUST BE COMPLIANT TO TSO-C22 AND/OR TSO C114

RELEASED
2017-02-07

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED	ML	DRAWING NO.
MFG. APPR	LL	D5487
APPROVED	WM	TITLE
DE APPR	DS	BUCKLE/CONNECTOR
DATE	17.01.17	SCALE
		NTS

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SHOPCRAFT
REPAIR
ENGINE
UNCONTROLLED
SUBJECT TO
WITH
WORK
NO. 202373M15
19-10-25

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐							
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread							
								Completed By			
								Lead hand / Supervisor			
								QC / QA Coordinator			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044930



Supplier: ABI001-VU Aircraft Belts,INC 1176 Telecom Drive Creedmoor, NC 27522 USA Phone: 800-847-5651 Fax: 919-956-4216	PO No: POHB044930 PO Date: 10/29/19 Due Date: 11/15/19 Purchase Order Revision: Revision Date: Ship-To Contact: Lavoie, Chantal Phone: 613-623-5200 Ext: 242 Fax: 613-632-1053 clavoie@dartaero.com
Ship To: 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Via: Fedex P1 Overnight Pymt Terms: Net 30 Freight Terms: Special Comments: REVISED \$\$\$

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	202372	BUC027				Buckle	Firmed		11/15/19	36 pcs	0 pcs	36 pcs	\$41.08/pcs	\$1,478.88
2	202373	CON026				Connector	Firmed		11/15/19	40 pcs	0 pcs	40 pcs	\$41.08/pcs	\$1,643.20
Grand Total:													\$3,122.08	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS



Plex 11/11/19 7:39 AM Dart.Lavoie.Chantal



Aircraft Belts, Inc.

Customer PO: POHB044930
ABI SO: 105120

Date: 11/12/2019

We hereby certify that the ABI part number(s) listed below, were manufactured and inspected in accordance with the approved design data and have been found to be compliant with these specifications.

P/N: CON026 (qty. 40)
3A SS-Connector
LOT# 065247

A handwritten signature in blue ink, reading 'Lawrence S. Park'. The signature is written in a cursive, flowing style.

ABI Quality Representative

DAS
68
9-89

Aircraft Belts Inc.
1176 Telecom Drive
Creedmoor NC 27522



Form: SC-108B
Phone: (800) 847-5651
Fax: (919) 956-4220

Print Date: 11/12/2019
Print Time: 4:02:20PM
Page: 1

FAA R.S. #: YB1R632K

Packing Slip: 28614

PACKING SLIP / CERTIFICATION

Cust. ID: DART01

TERMS: Net 30

Ship To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7
Canada

Sold To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7
Canada

PO: POHB044930
Ship Date: 11/12/2019

Ship Via: FedEx P1
SO: 105120

FOB:
Sales Person: Duncan, Virginia

***** Ship Fed Ex P1 acct # 1-5179324-0 *****

HDW Certs

	Shipped Qty	Backorder	Part Number	Revision
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1 36.00 EA 36.00 0.00 BUC027 G

Description: 1F ABISS BUCKLE 90dg(STAINLESS

DWG D5487

LOT# 065186

2 40.00 EA 40.00 0.00 CON026 ✓✓

Description: 3A SS-Standard Connector

DWG D5487.

LOT# 065247

H
DAS
68
9-89

RECEIVED

NOV 14 2019

DART AEROSPACE LTD.

Schedule B: 8803300010

ECCN #: 9A991.D

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CERTIFICATION

This is to certify that the above components have been manufactured, rebuilt or repaired and inspected in accordance with current Federal Aviation Regulations: TSO-C22 and/or TSO-C114 and found airworthy for service unless otherwise noted. The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install either on or within a specific type of class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the administrator. Details of this manufacture, rebuild or repair are on file at this facility. Refer to packing slip for additional details.

BY: Samanna S. Clark